## WELDING CONSUMABLE CERTIFICATE



Certificate No.: 757982-4101248-005						
Report No.: 4101248						
Port of: ISTANBUL_						
Date: 30 JULY 2020						

## THIS IS TO CERTIFY

THAT THE UNDERSIGNED SURVEYOR TO THIS BUREAU DID, AT THE REQUEST OF GEDIK KAYNAK SAN.&TIC.A.S., ATTEND THE PLANT AT PENDIK-ISTANBUL/TURKEY, ON THE 28 DAY OF JULY, 2020 AND ON SUBSEQUENT DATES, IN ORDER TO CARRY OUT A PLANT SURVEY OF FACILITIES AND ASSOCIATED QUALITY ASSURANCE AND QUALITY CONTROL PROCEDURES AND TO WITNESS AND REPORT ON THE ANNUAL APPROVAL TESTING OF WELDING CONSUMABLES; AND,

THAT THE FACILITY IS CONSIDERED CAPABLE OF PROVIDING AN ACCEPTABLE UNIFORM PRODUCT, AND THAT EACH WELDING CONSUMABLE LISTED BELOW WAS FOUND IN COMPLIANCE WITH THE SPECIFICATION INDICATED AND IS ELIGIBLE TO BE PLACED ON THIS BUREAU'S APPROVED WELDING CONSUMABLES LIST IN THE SUBMERGED ARC WELDING SECTION:

TRADE		GRADE	SHIELDING		CURRENT/	
NAME S	PECIFICATION	OR CLASS	GAS	<u>POSITION</u>	<u>POLARITY</u>	<u>SIZE</u>
GeKa S1 /	ABS	2T		F	DCEP	2.0-5.0 MM
GeKa ELIFLUX BAI	R					
GeKa S2 /	ABS	2YM		F	DCEP	2.0-5.0 MM
GeKa ELIFLUX BA	R					
GeKa S2 /	ABS	3YM H5*		F	DCEP	2.0-5.0 MM
GeKa ELIFLUX BFI	3					
GeKa S2	ABS	3YM		F	DCEP	2.0-5.0 MM
GeKa ELIFLUX BM	S					
GeKa S2 Mo	ABS	3YM,3YMH5*		F	DCEP	2.0-5.0 MM
GeKa ELIFLUX BFI						
GeKa S2Mo	ABS	4Y400M		F	DCEP	2.0-5.0 MM
GeKa ELIFLUX BFF		4Y400M H5				
GeKa S2Si	AWS A5.17	F7A2 - EM12K		F	DCEP	2.0-5.0 MM
GeKa ELIFLUX BFI						
GeKa S2Si	ABS	3YM, 3YM H5*		F	DCEP	2.0-5.0 MM
GeKa ELIFLUX BFF						
GeKa S3NiCrMo 2.5		4YQ690M	<u>12</u>	F	DCEP	2.0-5.0 MM
GeKa ELIFLUX BFI		4YO690MH15				

<sup>\*</sup>Impact tests were carried out at -40°C.

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## EVREN ERDIR SURVEYOR

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Note: